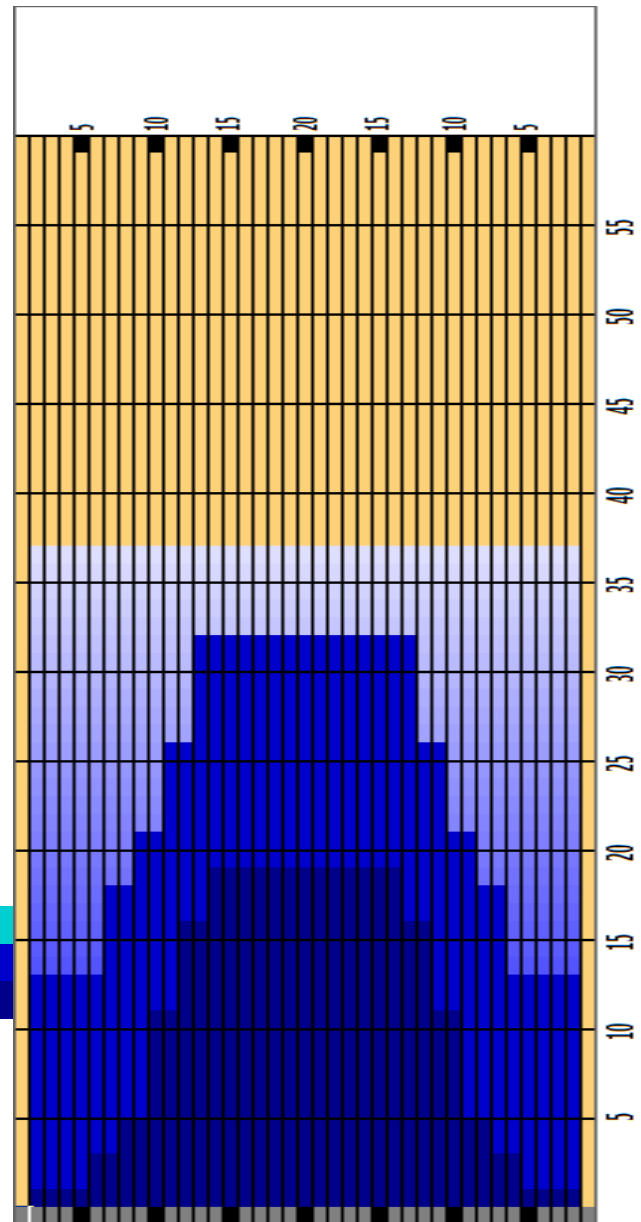


Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	11.9 mL	Reverse Oil Total	10.95 mL	Volume Oil Total	22.85 mL
Tank Configuration	N/A	Tank A Conditioner	Logic	Tank B Conditioner	Logic

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	A	74	0.0	1.9	1.9	3700
2	6L	6R	1	14	A	29	1.9	3.8	1.9	1450
3	8L	8R	1	14	A	25	3.8	5.7	1.9	1250
4	10L	10R	3	14	A	63	5.7	11.6	5.9	3150
5	12L	12R	2	18	A	34	11.6	16.7	5.1	1700
6	14L	14R	1	18	A	13	16.7	19.2	2.5	650
7	2L	2R	0	18	A	0	19.2	26.0	6.8	0
8	2L	2R	0	22	A	0	26.0	37.0	11.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	37.0	32.0	-5.0	0
2	13L	13R	2	22	A	30	32.0	25.8	-6.2	1500
3	11L	11R	2	18	A	38	25.8	20.7	-5.1	1900
4	9L	9R	1	18	A	23	20.7	18.2	-2.5	1150
5	7L	7R	2	18	A	54	18.2	13.1	-5.1	2700
6	2L	2R	2	18	A	74	13.1	8.0	-5.1	3700
7	2L	2R	0	14	A	0	8.0	1.0	-7.0	0
8	2L	2R	0	10	A	0	1.0	0.0	-1.0	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance         NA              Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50  
 This Pattern Up Loaded From Slot # 8 In Lane  
 Machine On 9/10/2013 11:36 AM



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.96	1.61	1.01	1.01	1.61	3.96

